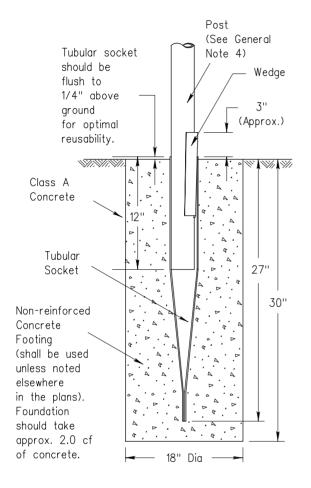
Wedge Anchor Steel System



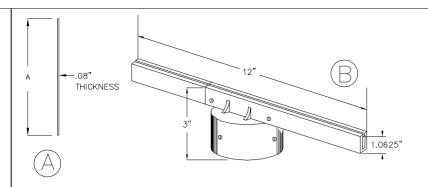
GENERAL NOTES:

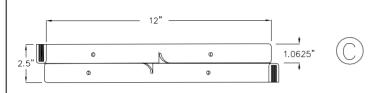
- 1. The Wedge Anchor System with thin wall tubing post may be used to support up to 10 square feet of sign area.
- 2. The wedge shall be permanently marked to indicate manufacturer.
- 3. Except for posts (13 BWG Tubing), clamps, nuts and bolts, all components shall be prequalified. A list of prequalified vendors may be obtained from the TxDOT Material Producer List web page. The website address is:
 - http://www.txdot.gov/business/producer list.htm
- 4. Material used as post with this system shall conform to the following
 - 13 BWG Tubing (2.375" outside diameter) (TWT)
 0.095" nominal wall thickness
 - Seamless or electric-resistance welded steel tubing Steel shall be HSLAS Gr 55 per ASTM A1011 or ASTM A1008 Other steels may be used if they meet the following:
 - 55,000 PSI minimum yield strength 70,000 PSI minimum tensile strength 18% minimum elongation in 2"
 - Wall thickness (uncoated) shall be within the range of .083" to .099"
 - Outside diameter (uncoated) shall be within the range of 2.369" to 2.381"
 - Galvanization per ASTM 123 or ASTM A653 G210. For precoated steel tubing (ASTM A653), recoat tube outside diameter weld seam by metallizing with zinc wire per ASTM B833.
- 5. Sign blanks shall be the sizes and shapes shown on the plans.
- 6. Sign supports shall not be spliced except where shown. Sign support posts shall not be spliced.
- 7. See the TxDOT Traffic Operations Division website for detailed drawings of sign clamps and Wedge Anchor System components. The website address is: http://www.txdot.gov/publications/traffic.htm

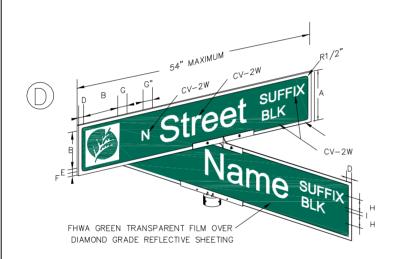
WEDGE ANCHOR SYSTEM INSTALLATION PROCEDURE

- 1. Dig foundation hole to a minimum depth of 30".
- 2. Place concrete into hole until it is approximately flush with the ground. Concrete shall be Class A.
- 3. Insert tubular socket into concrete until top of socket is approximaely 1/4 " above the concrete footing.
- 4. Plumb the socket. Allow a minimum 4 days for concrete to set, unless otherwise directed by Engineer.
- 5. Attach the sign to the sign post.
- 6. Insert the sign post into socket and align sign face with roadway.
- 7. Drive the wedge into the socket to secure post. This will leave approximately 3 inches of the wedge exposed.

CITY OF CEDA		STREET NAME SIGN POLE	
	, ,	ADOPTED: 09/13/2012	
DARWIN MARCHELL	09/26/12	SCALE: N.T.S.	1 OF 3
APPROVED	DATE	INITIAL:	









NOTES:

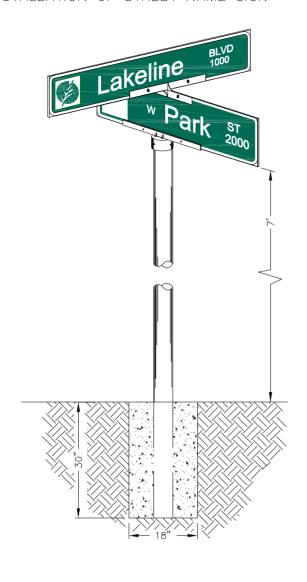
- BLADES SHALL BE ALUMINUM 6063T5 OR 6063T6 ALLOY .080" THICK. (SEE DETAIL B).
- 2. CAP TO BE ALUMINUM #380 ALLOY OR EQUAL SLOTTED FOR .08" BLADE; 2.375" I.D. BASE, DIE CAST AND POLISHED. CAP SHALL BE TAPPED TO RECEIVE AND INCLUDE 3 STAINLESS STEEL SET SCREWS FOR POST MOUNTING AND 2 STAINLESS STEEL SET SCREWS FOR BLADE MOUNTING. SET SCREWS TO HAVE ALLEN HEADS (SEE DETAIL B).
- 3. BLADE SPACER BRACKET SHALL MEET SAME SPECIFICATIONS AS THE CAP WITH 2 SCREWS TO EACH BLADE MOUNTING (SEE DETAIL C).
- 4. THE FACE OF ALL BLADES SHALL BE COVERED WITH WHITE DIAMOND GRADE SHEETING WITH REVERSED SCREENED FHWA GREEN TRANSPARENT FILM. THE PRIMARY, PREFIX, AND SUFFIX LETTERS SHALL BE CV-2W. BLOCK NUMBERS SHALL BE PLACED IN THE LOWER RIGHT CORNER. MAXIMUM SIGN LENGTH IS 54 INCHES. IF NECESSARY, FHWA SERIES C OR B LETTERS CAN BE USED TO REDUCE THE LENGTH OF SIGNS THAT WOULD NORMALLY EXCEED 54 INCHES.
- 5. LETTER HEIGHTS AND SIGN DIMENSIONS SHALL BE BASED ON THE VALUES SHOWN IN DETAIL F.
- 6. USE A PREPARED ALLUMINUM BLADE, WHICH HAS BEEN CLEANED AND ALL FOREIGN MATERIAL REMOVED (SEE DETAIL D).
- 7. LETTERS, NUMBERS AND SPACING SHALL CONFORM TO THE STANDARD ALPHABETS FOR HIGHWAY SIGNS, LATEST EDITION, AND THE LATEST EDITION OF THE TEXAS MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.
- 8. ALL STREET NAME SIGNS ARE SUBJECT TO APPROVAL BY THE CITY ENGINEER. BLOCK NUMBERS SHALL BE PROVIDED ON SIGNS AND CORRESPOND TO OFFICIALLY APPROVED ADDRESSES.



DIMENSION*	<= 25	30-40	>= 45			
DIMENSION	MPH	MPH	MPH			
SIGN BLANK (A)	6	9	9			
В	4	6	6			
С	3.5	5.25	5.25			
D	1	1	1			
E	0.375	0.5	0.5			
F	0.375	0.5	0.5			
G	1	2	2			
Н	2	3	3			
I	0.5	1	1			
PRIMARY LETTER	4	6	7			
DIRECTION	4	6	6			
SUFFIX	2	2.5	3			
BLOCK NO.	2	2.5	3			
*ALL DIMENSIONS ARE IN INCHES						

CITY OF CEDAR ENGINEERING DEPARTM		STREET NAME SIGN	POLE
		ADOPTED: 09/26/2012	
DARWIN MARCHELL	09/26/12	SCALE: N.T.S.	2 OF 3
APPROVED	DATE	INITIAL	

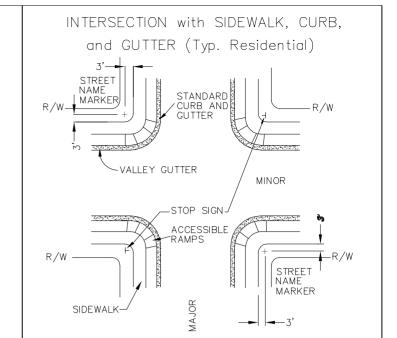
INSTALLATION OF STREET NAME SIGN

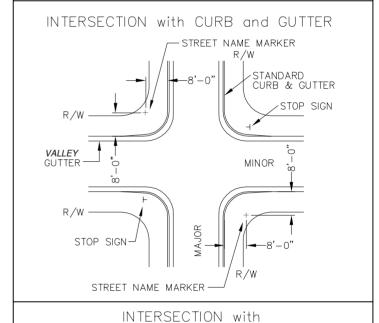


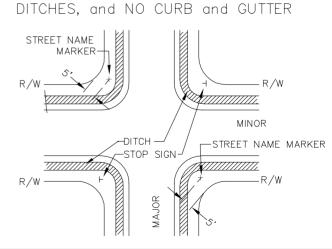
NOTES

- TWO STREET NAME MARKERS ARE REQUIRED IF THE MAJOR STREET HAS 3 OR MORE LANES.
- MINIMUM CLEARANCE TO BOTTOM OF LOWEST SIGN IS 7 FT. IF STREET NAME SIGNS ARE MOUNTED ON TOP OF A STOP SIGN, CLEARANCE IS TO THE BOTTOM OF THE STOP SIGN
- ANY VARIANCE FROM THIS STANDARD MUST BE APPROVED BY THE CITY ENGINEER.

NOT TO SCALE







CITY OF CEDAR PARK ENGINEERING DEPARTMENT ADOPTED: 09/26/2012 SCALE: N.T.S. APPROVED DATE STREET NAME SIGN POLE ADOPTED: 09/26/2012 SCALE: N.T.S. 3 OF 3